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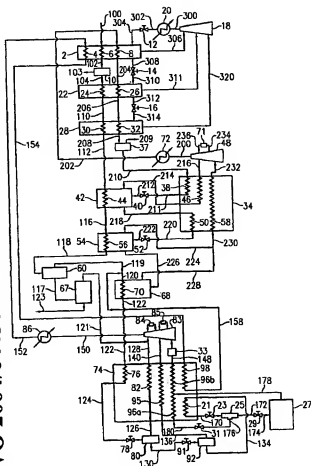
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(54) Title: **ENHANCED METHANE FLASH SYSTEM FOR NATURAL GAS LIQUEFACTION**

(57) Abstract: Natural gas liquefaction system employing an open methane cycle wherein the liquefied natural gas is flashed immediately upstream of the liquefied natural gas storage tank and boil off vapors from the tank are returned to the open methane cycle.



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